

biolab	Assay Centre	Report No: SAM2818 Version: English Page: 1 of 15 Print date: 18/10/05
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Final Report SAM2818I

MECHANICAL CHARACTERIZATION

Study Program No: SAM2818

Contract: E05/0137.4MI

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Test substance: ANDRO-PENIS

Study Director: Alessandro Radici **Date of issue:** 18/10/05
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RESULTS

1. Resistance of tensile stress of silicone band

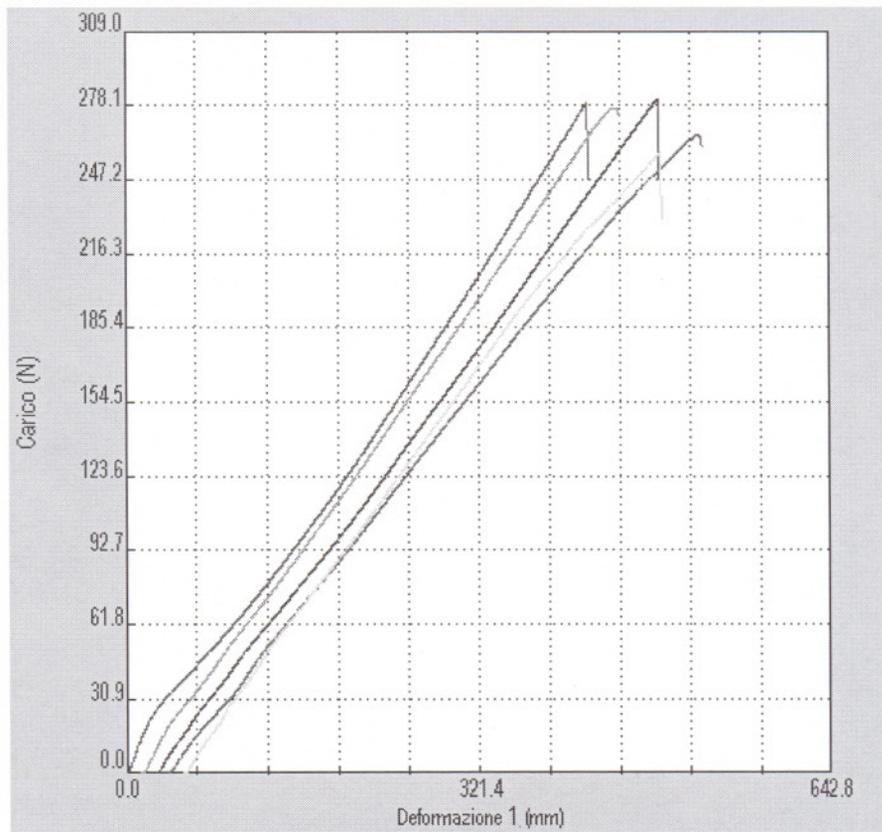
In the following table are reported load and extension at component breakage.

probe	load before breakage [N]	free initial length [mm]	strain before breakage [mm]	extension % before breakage
1	258,45	80,00	436,91	646,14
2	265,95	90,00	486,99	641,10
3	280,95	90,00	460,50	611,67
4	273,95	90,00	436,31	584,79
5	279,10	94,00	420,72	547,57
Mean	271,68	88,80	448,29	606,25
Std-Dev	9,41	5,22	25,88	41,04
RSD%	3,46	5,87	5,77	6,77

Data reported in the table above have been obtained by challenging the probes with a constant rate tensile stress ($v = 300$ mm/min).

The specifications of the analyzed components report a maximal deformation before breakage of no less than 500%, therefore all the samples analyzed must be considered perfectly in accordance with the existing regulation.

The following charts are representative of the behaviour of the material.
A 2% offset has been inserted between the different curves in order to distinguish the overlapping ones.



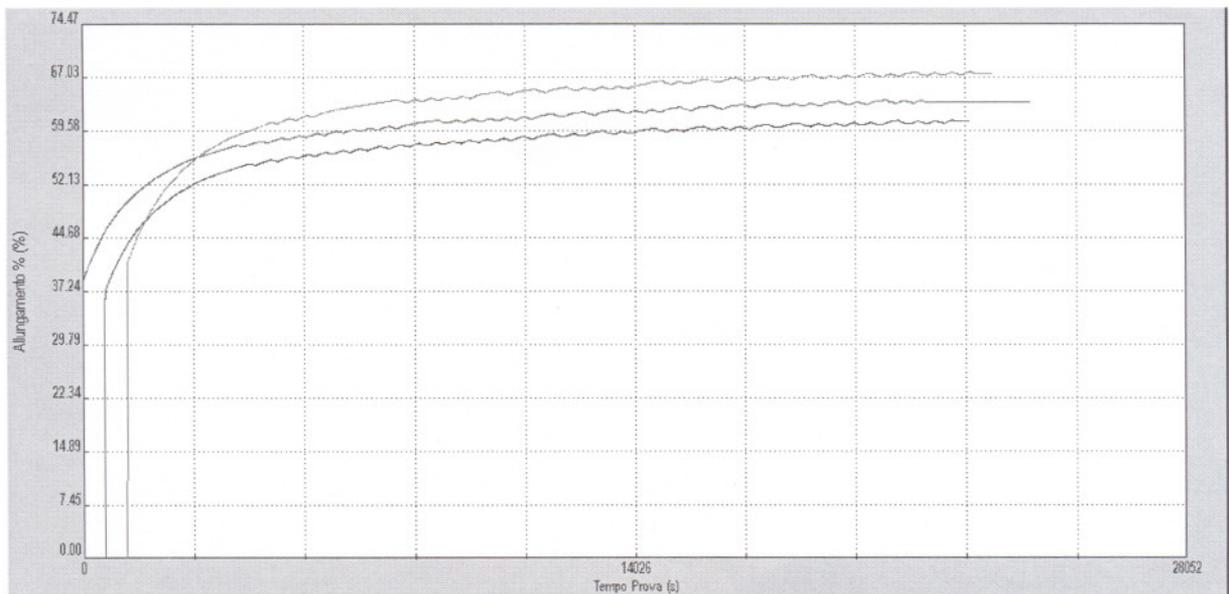
Stress/strain chart of silicone band probes

2. Creep test on the silicone band

The test gave no evidence of anomalous behaviours: at constant load the extension slowly grow up to an asymptote at about 60-70%.

The following charts are representative of the behaviour of the material when submitted to the creep test.

No significant permanent deformation were detected in the probes after the test.



On the Y axis, the probe extension% , on the X axis the testing time

3. Determination of pull-away load on silicone band

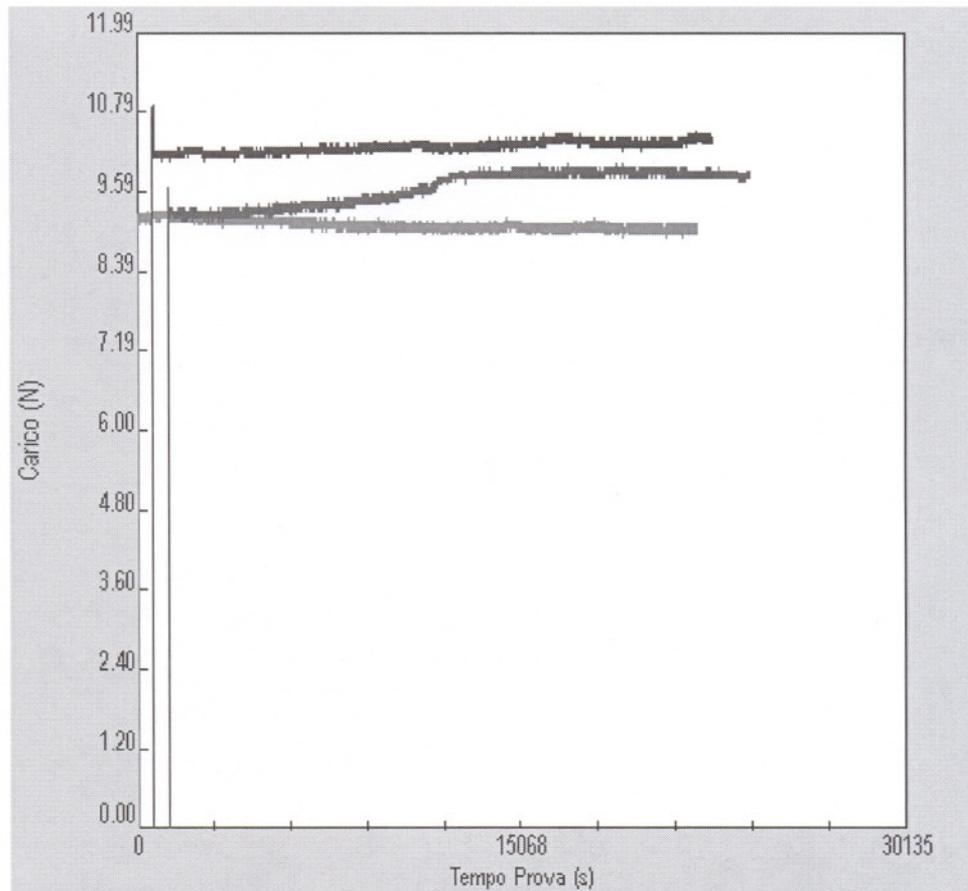
When tested as described in "Experimental procedure" section, the mean value obtained from three sample tested was 65N.

It can be stated that this value is greater than any reasonable force observable during the normal use.

4. Relaxation test on spring

The test gave no evidence of anomalous behaviours.

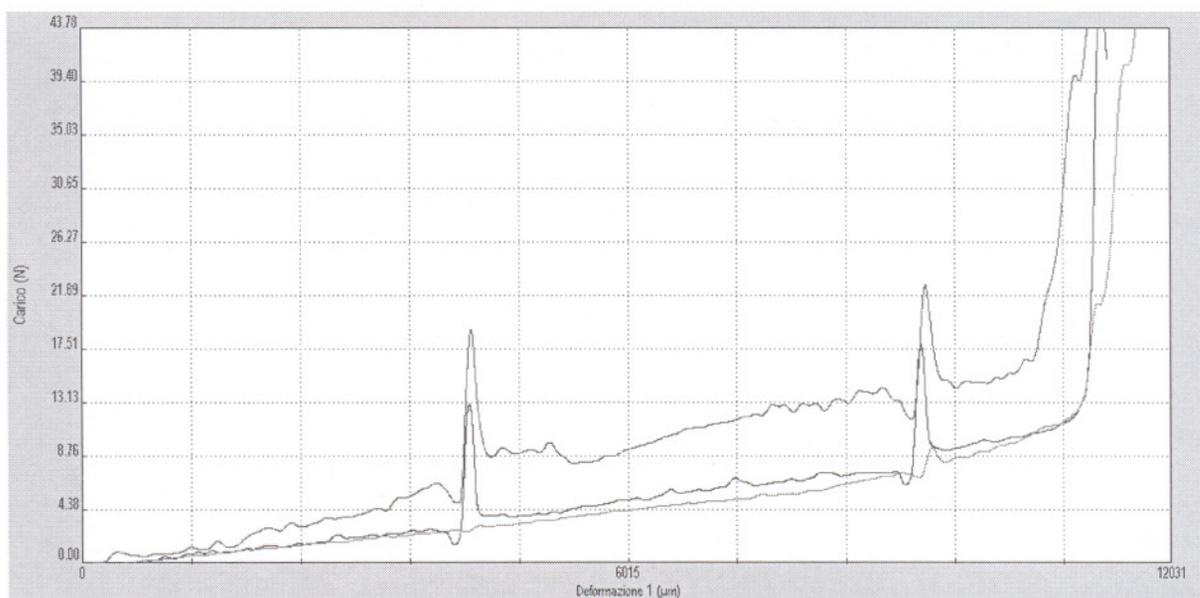
The following charts are representative of the behaviour of the material when submitted to the creep test.



On the Y axis, the load needed for hold a constant deformation , on the X axis the testing time

5. Determination of stress-strain curve on spring/metal bar complex

The following charts are representative of the behaviour of the material. In the complete there would be two springs parallel working, so the developing load in the device would be two times the one of one spring. The specifications of the analyzed components report an elastic coefficient of about 0.6 mm/N, which is confirmed by the obtained results.



***This chart show the load/deformation linear relation in the spring; the elastic coefficient is about 0.6 mm/N.
The peaks in curves are due to no perfect lubrication of the springs.***

6. Determination of tensile load developed by the device

In the following table are reported the tensile strength developed by the device in different configurations.

It can be stated that, when working in a reasonable range of length, tensile stress is independent from device length and base length; it seems to depend only from the difference between these two values.

Differences in values obtained with silicone band in narrow or large configuration are probably due to silicone elasticity.

Changing parameters:

- base length. This value represents the penis length, as it is when measured below the glans: this one is the point where the user would close the silicone band.
- device's length, measured from the lower part of the plastic ring to the upper part of the metal axis
- silicone band diameter, two different extension, the former narrower, the latter larger.

Device length [cm]	Base length (<i>penis length</i>) [cm]	Silicone Band	Developed load [N]
11	7,0	large	2,45
11	7,0	narrow	2,00
11	6,5	large	4,80
11	6,5	narrow	4,50
11	6,0	large	5,80
11	6,0	narrow	5,40
13	8,0	large	5,80
13	8,0	narrow	5,25
13	9,0	large	2,55
13	9,0	narrow	2,15
15	9,5	large	6,80
15	9,5	narrow	6,40
15	10,5	large	3,10
15	10,5	narrow	2,75